

ITEM	P/N	DESCRIPTION	QTY
1	H66375P	66" OD 21 SE PLAIN HEAD	2
2	C102476-SL	SHELL 375 x 89.97 x 206.17	2
3	S100343	12 X 16 MANWAY-3/4" TH	1
4	S102154	6" CL150 RFSD FLANGE ASY	2
5	F103001	3" NPT SERIES 155	1
6	F101250	1-1/4" NPT SERIES 386	3
7	F101000	1" NPT SERIES 385	1
8	F100250	1/4" NPT SERIES 381	1
9	F503000	3" PLASTIC PLUG	1
10	F501250	1-1/4" PLASTIC PLUG	3
11	F501000	1" PLASTIC PLUG	1
12	F500250	1/4" PLASTIC PLUG	1
13	C102476-NP	NAMEPLATE	1
14	LL2889	LIFTING LUGS-5/8" THK	4
17	S102208	SKIRT ASSEMBLY	1

DESIGN & CALCULATIONS COMPLY WITH A.S.M.E. CODE SECTION VIII DIV. 1

CURRENT EDITION

LATEST ADDENDA

DWG. CHECKED BY.....AH 5/11/05

DWG. APPROVED BY.....AH 5/11/05.

WPS DRAWINGS

1 SFI-1 SK1

2 SFI-5 SK7

3 SFI-2-1

4 SEE ATTACHMENT

A10339 @ 150#

4695 #

NDE AFTER OFFSET

MAGNETIC PARTICLE

SPOT X-RAY PER UW52

FULL X-RAY PER UW51

QCM APPROVAL

BW 5/11/05

AI REVIEW

BQ 5/11/05

STEEL FAB

ABINGDON, VA

P/N

C102476

REV

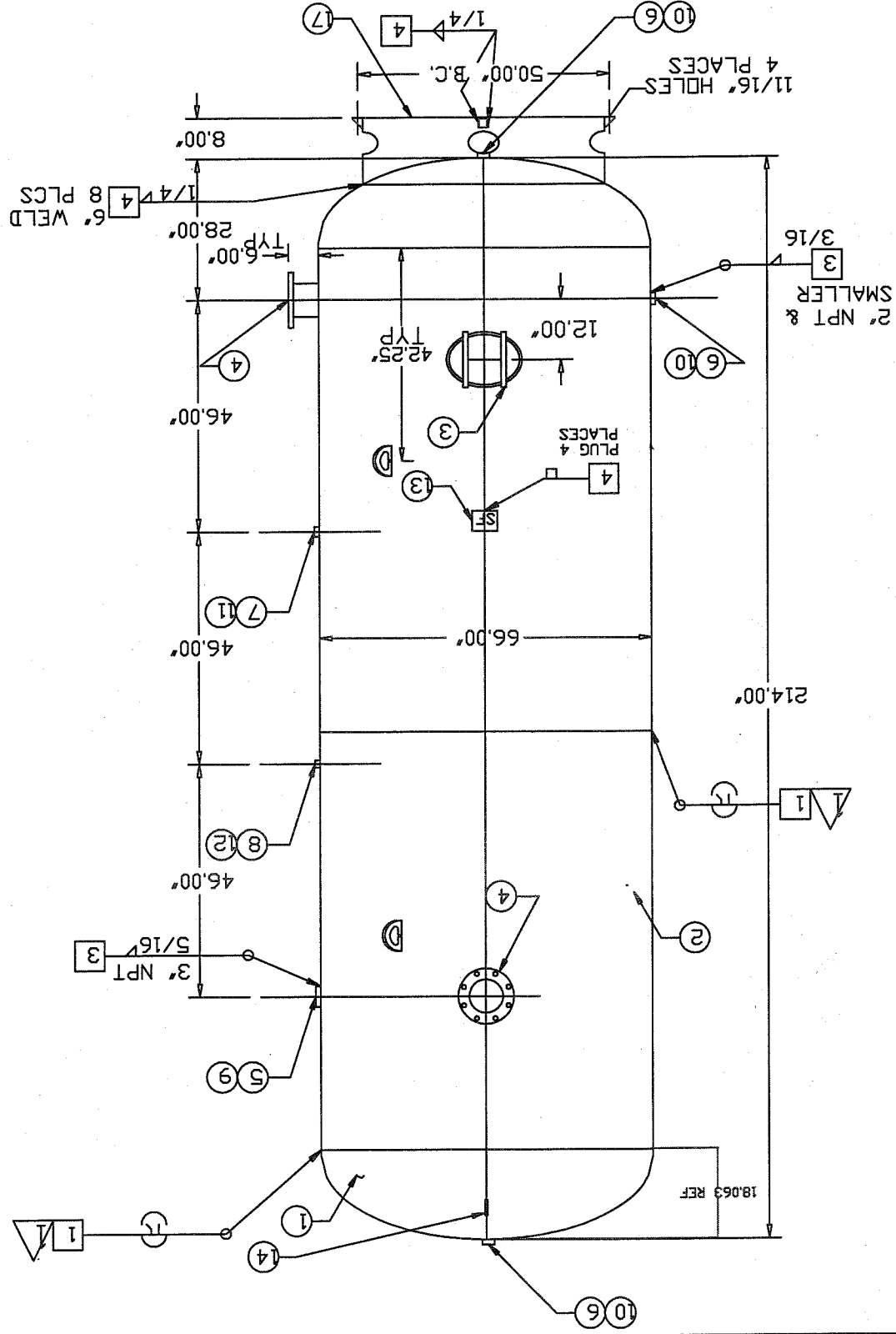
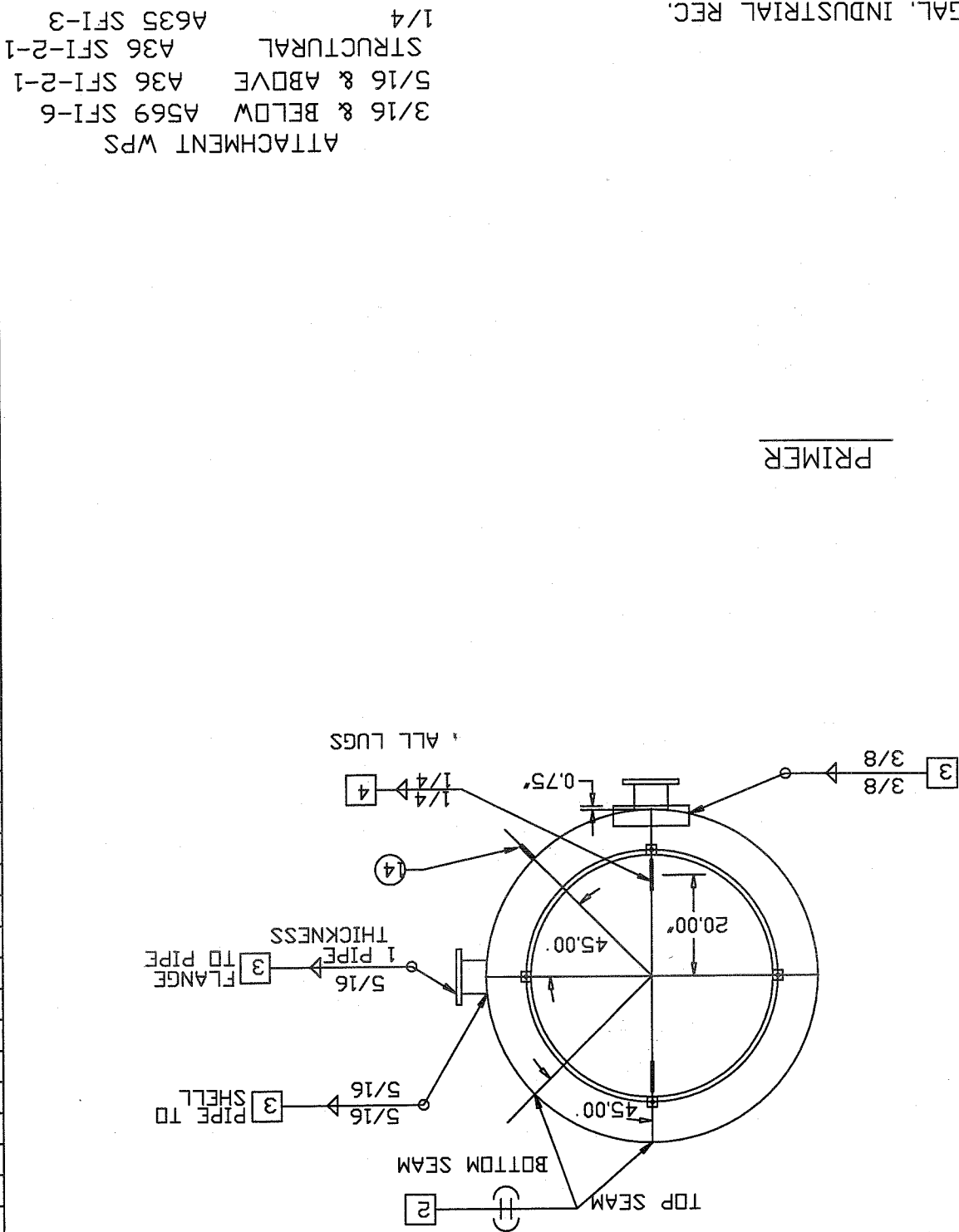
2

DATE 7/20/00

LPS

DRAWN BY

OKAVILLE, DNT



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FITTINGS = $A181 CL70
PIPE = $A106-B SEAMLESS-STD,
MANWAY = $A106-C
FLANGES = $A105 CL150

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REGISTERED WITH NATIONAL BOARD

NO.	DATE	REVISION	ENG	OCM	AI
1	7/27/07	MANWAY WAS SA675-70 ADDED 1-1/4 TO TOP REV ASSYS	AH	BW	BQ 7/26/07
1	10/20/10	MOD SHELL NP PART #	SAB		

STD, 3000 GAL, INDUSTRIAL REC.